

FIG. 1

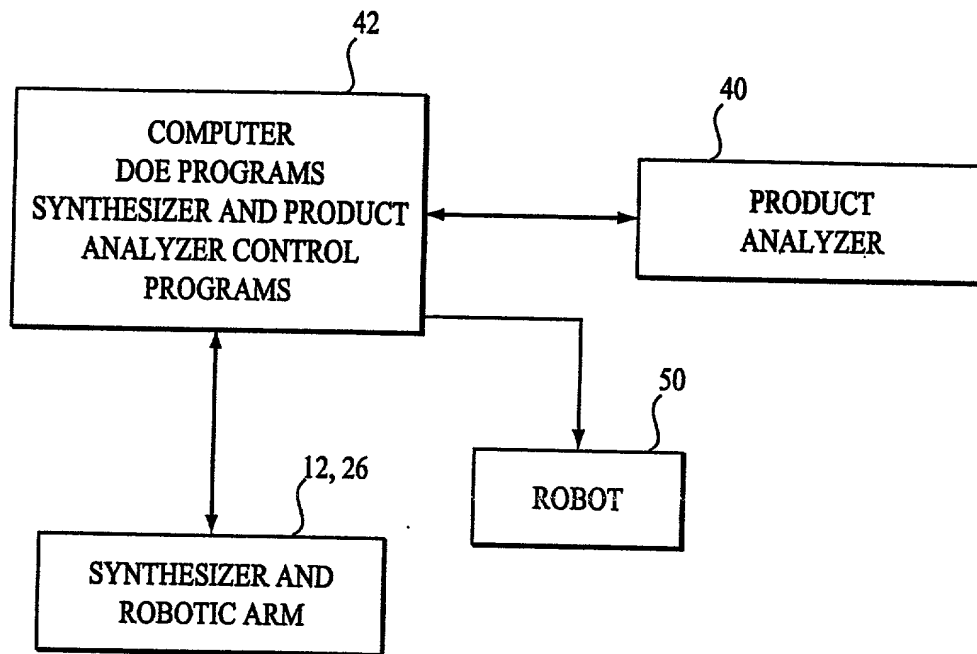


FIG. 2

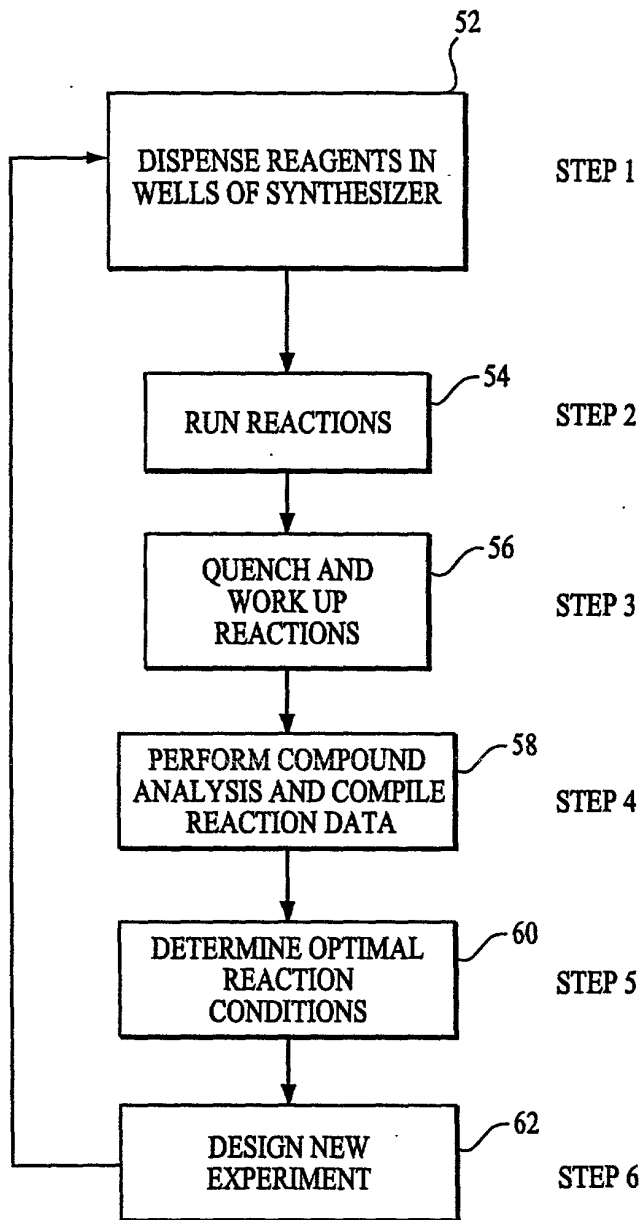


FIG. 3

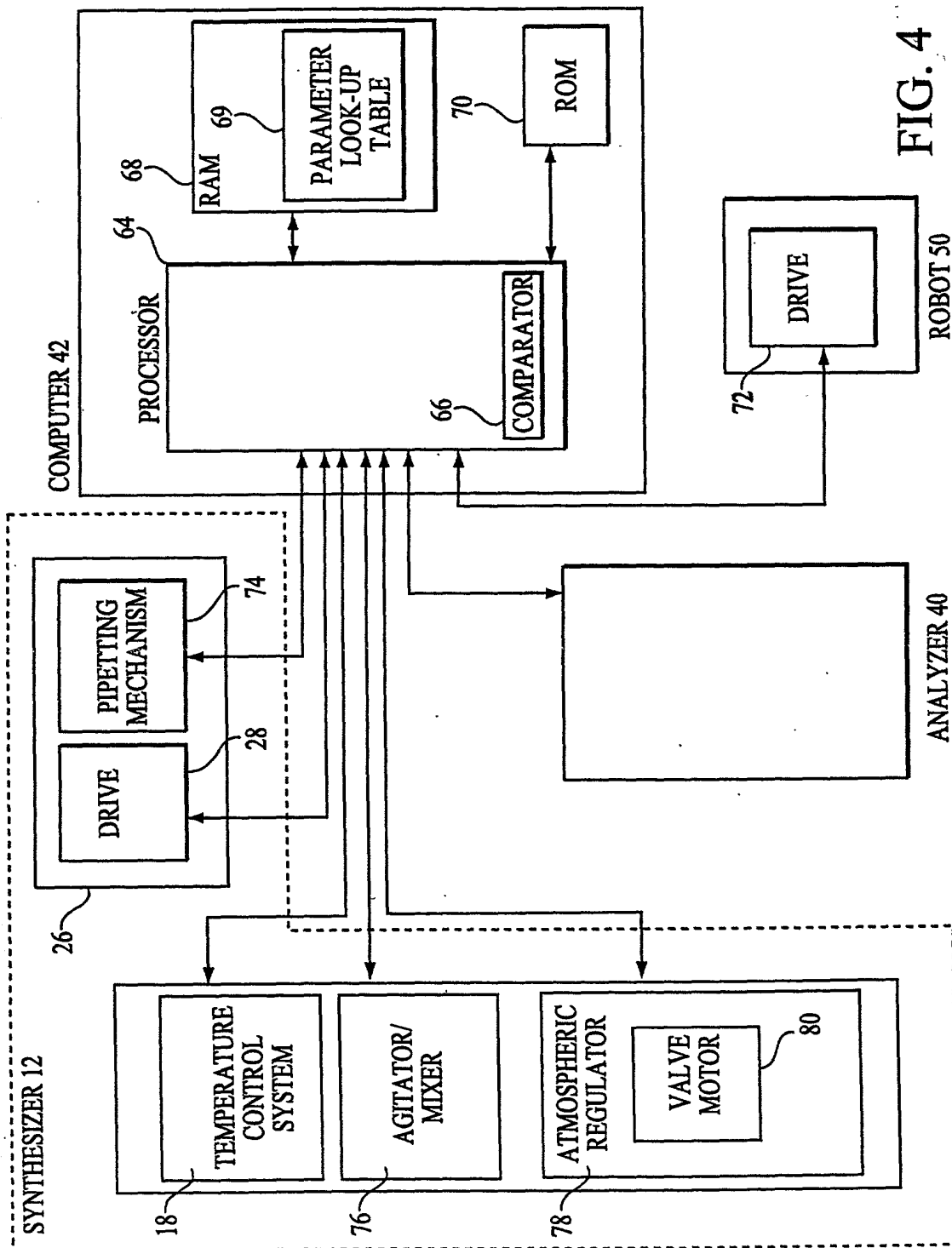
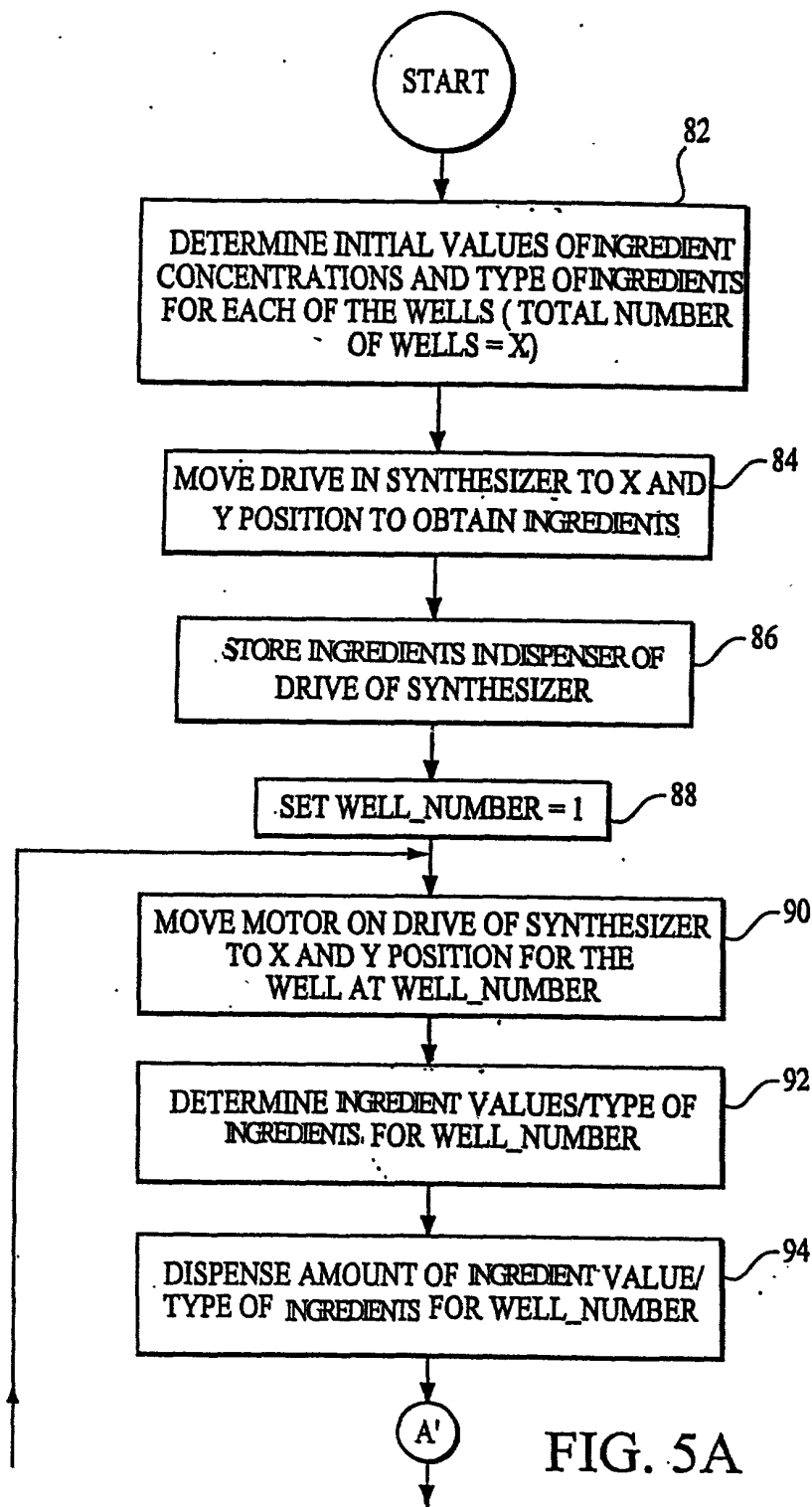


FIG. 4

2003020" 47222660



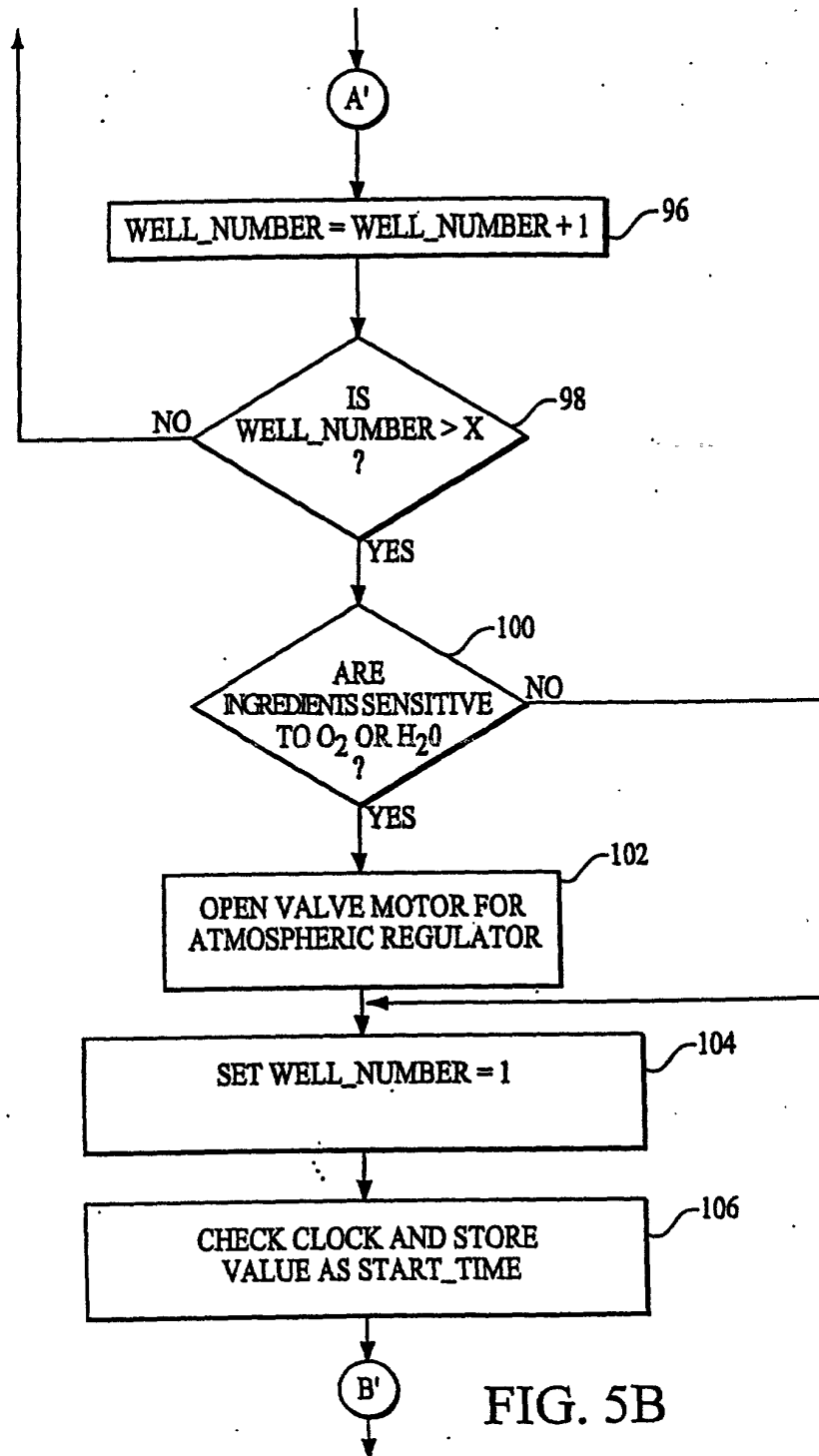
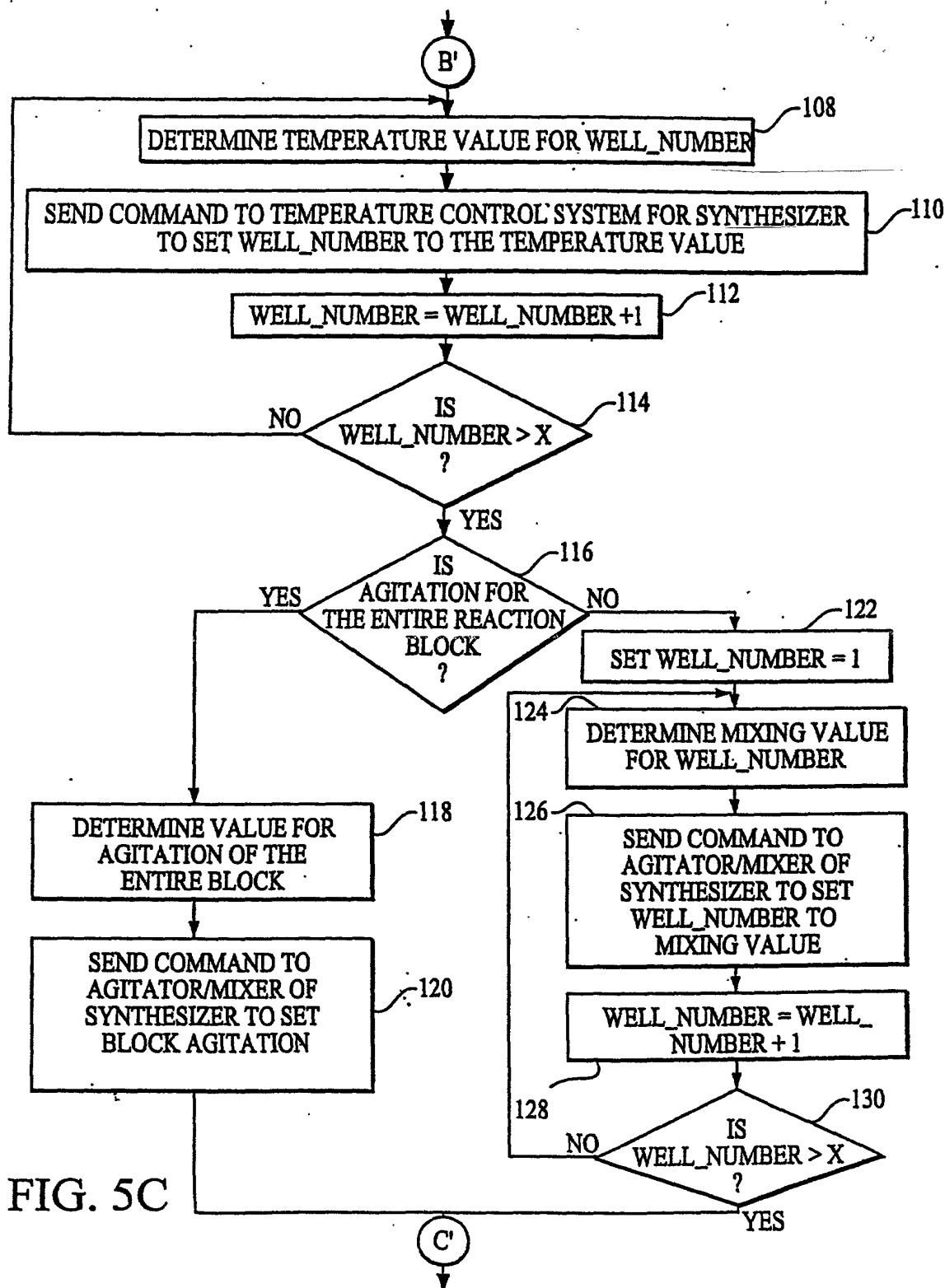
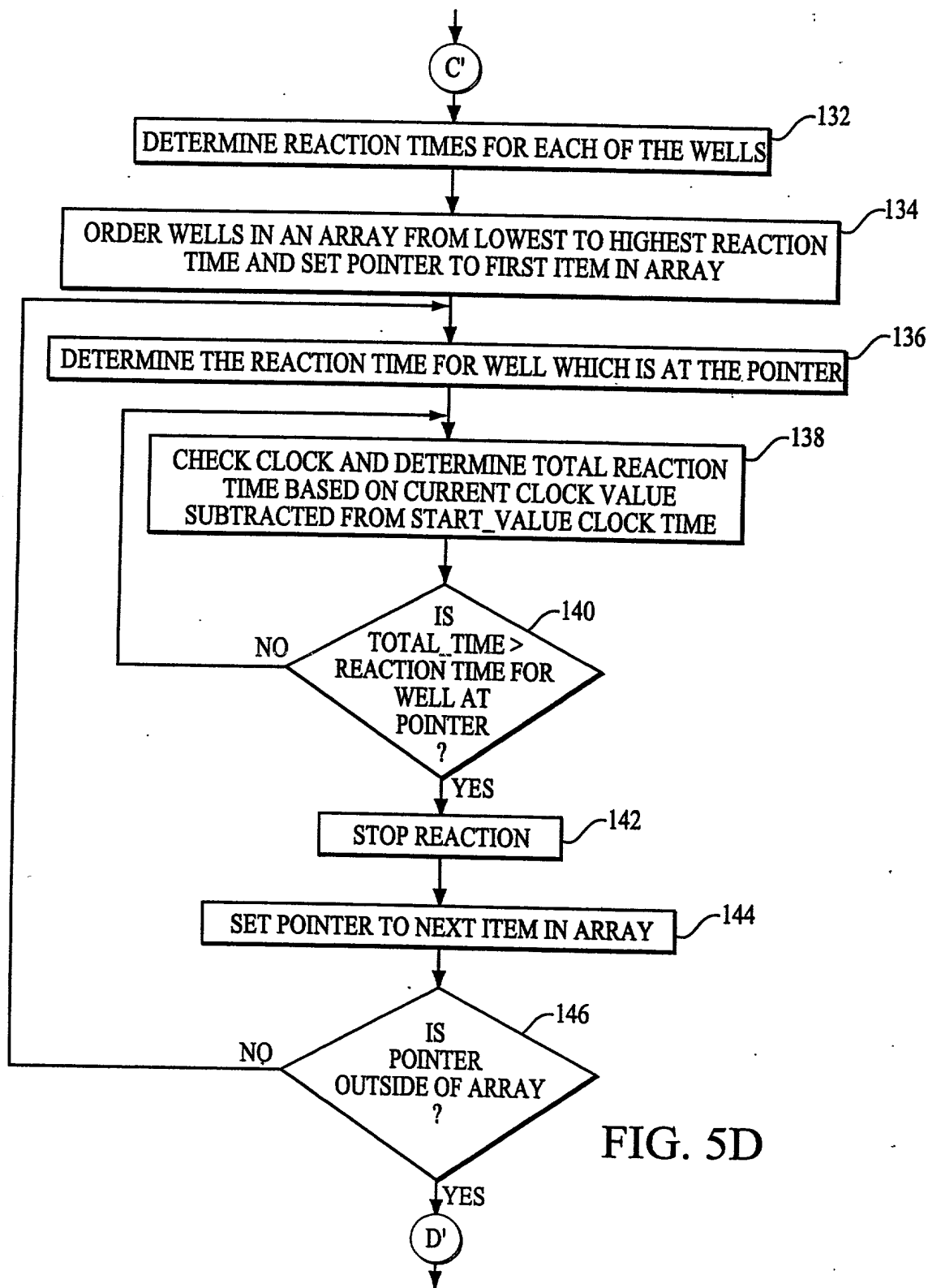


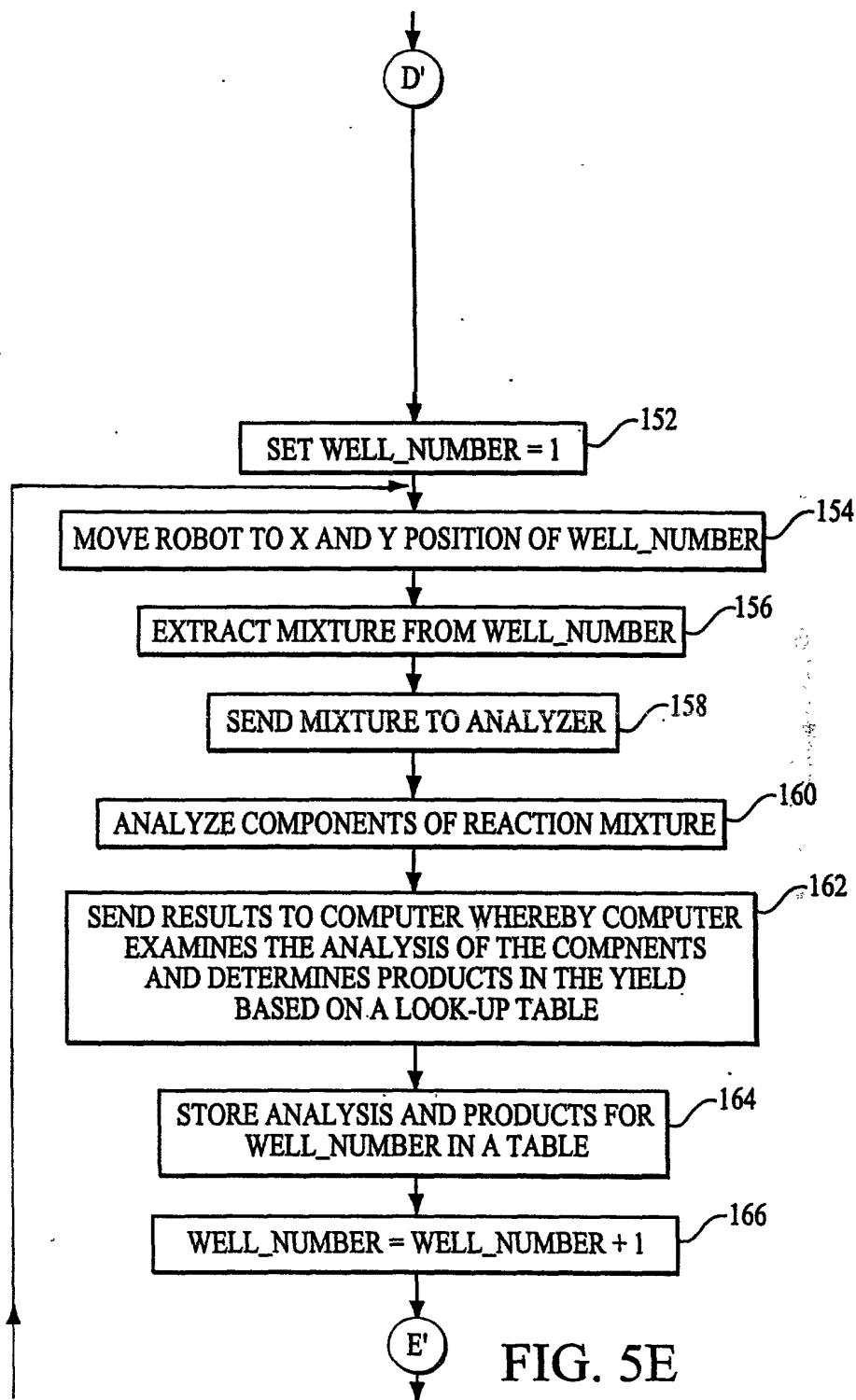
FIG. 5B

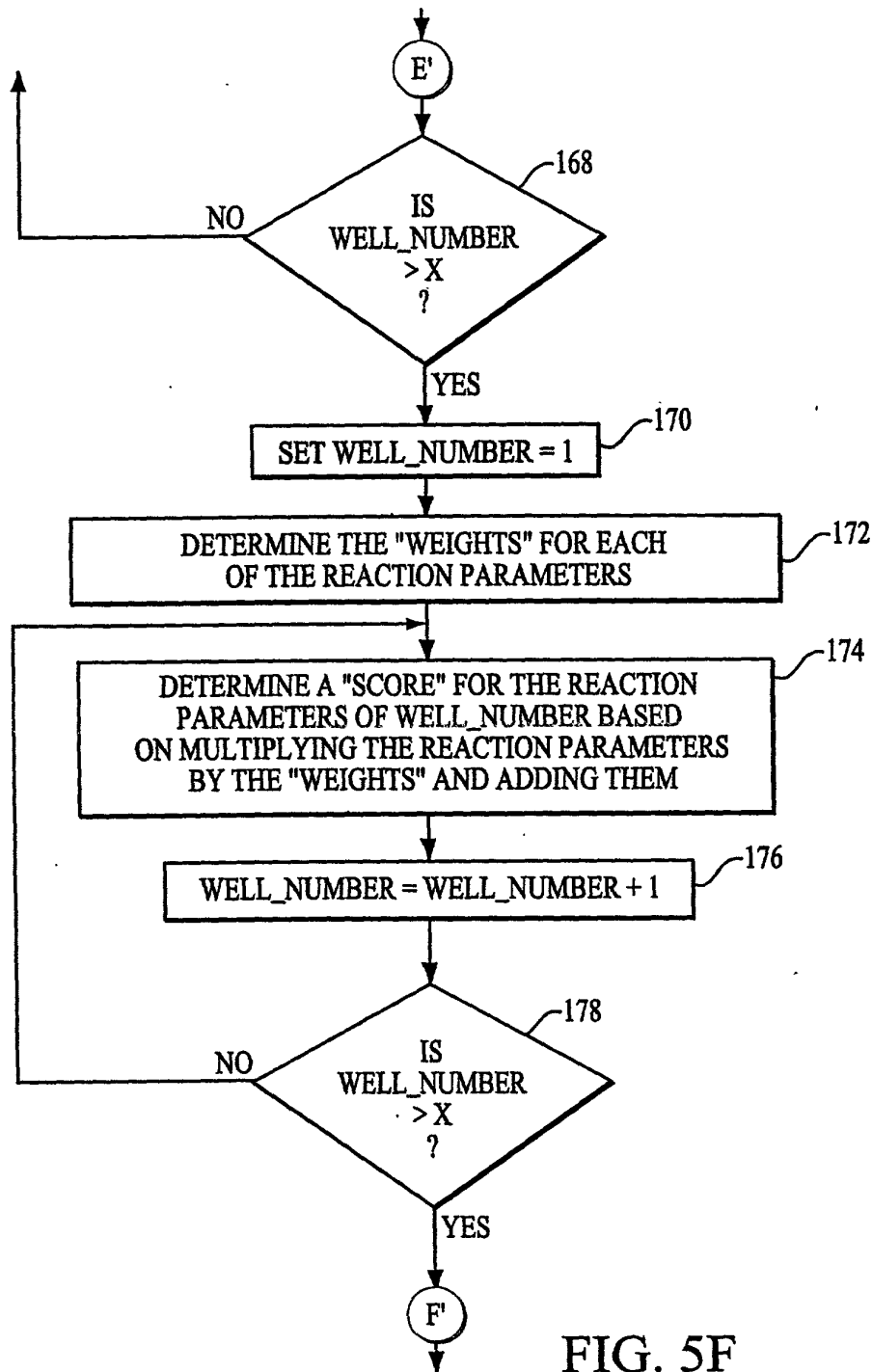
09927214-020800











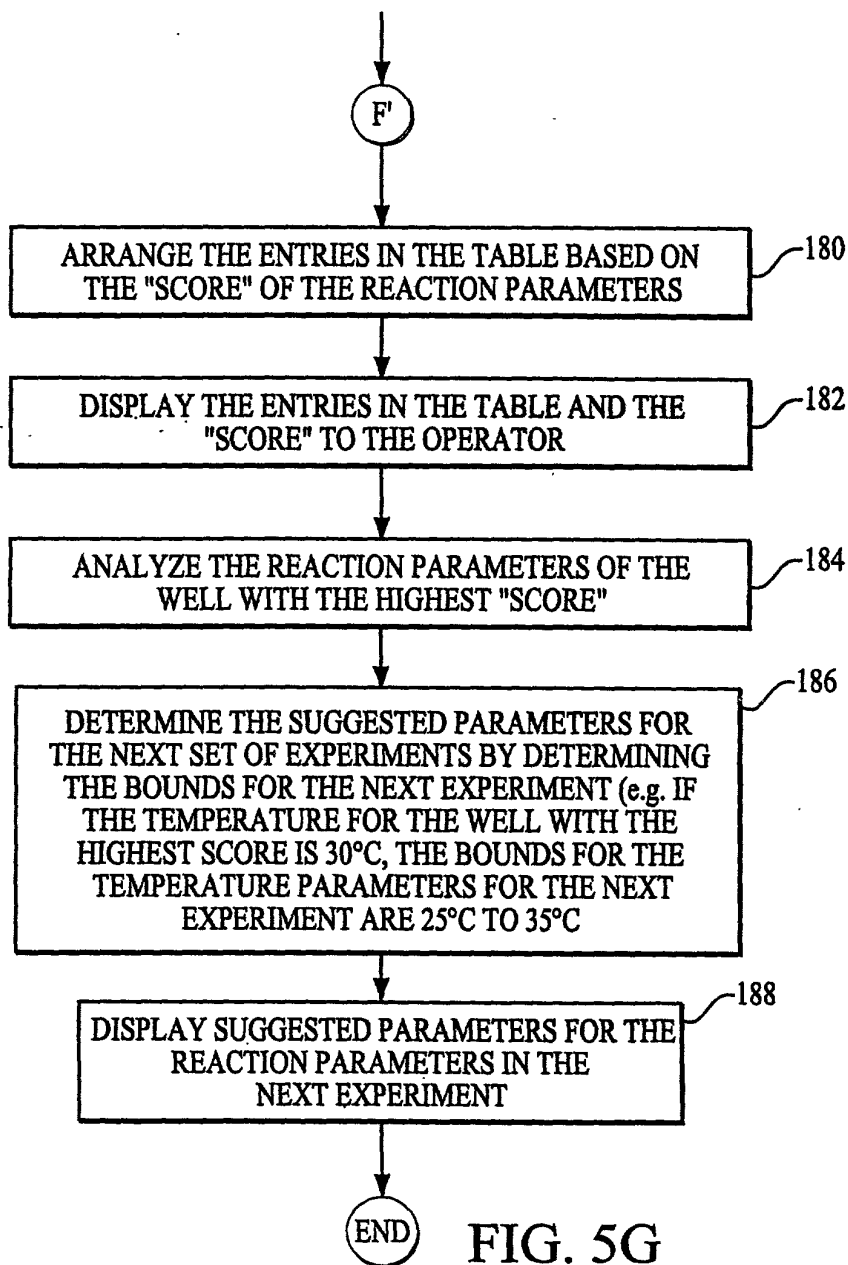
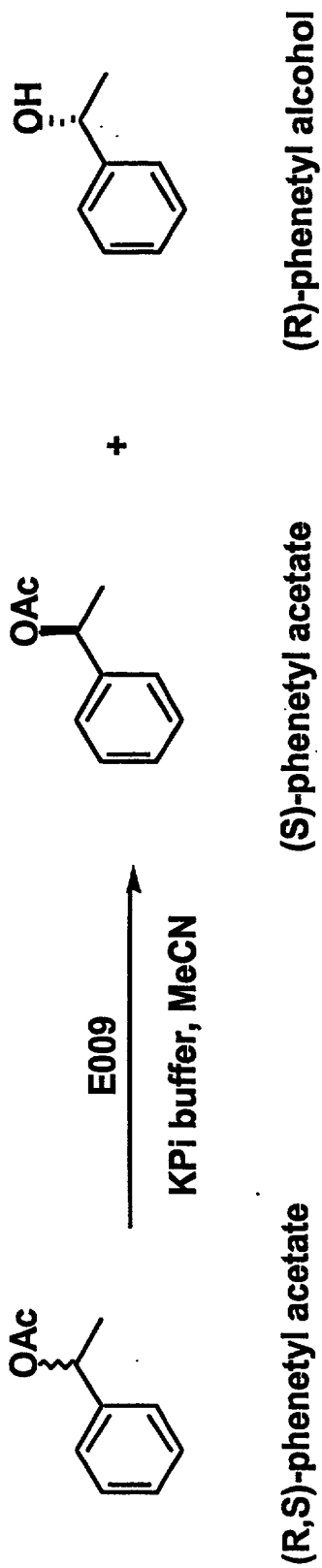


FIG. 5G



**FIG. 6**

208020\*412/2660

D.O.E. FUSION GRAPH

conversion Response Surface

E009 = 5

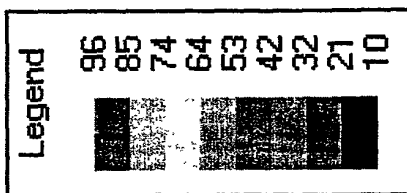
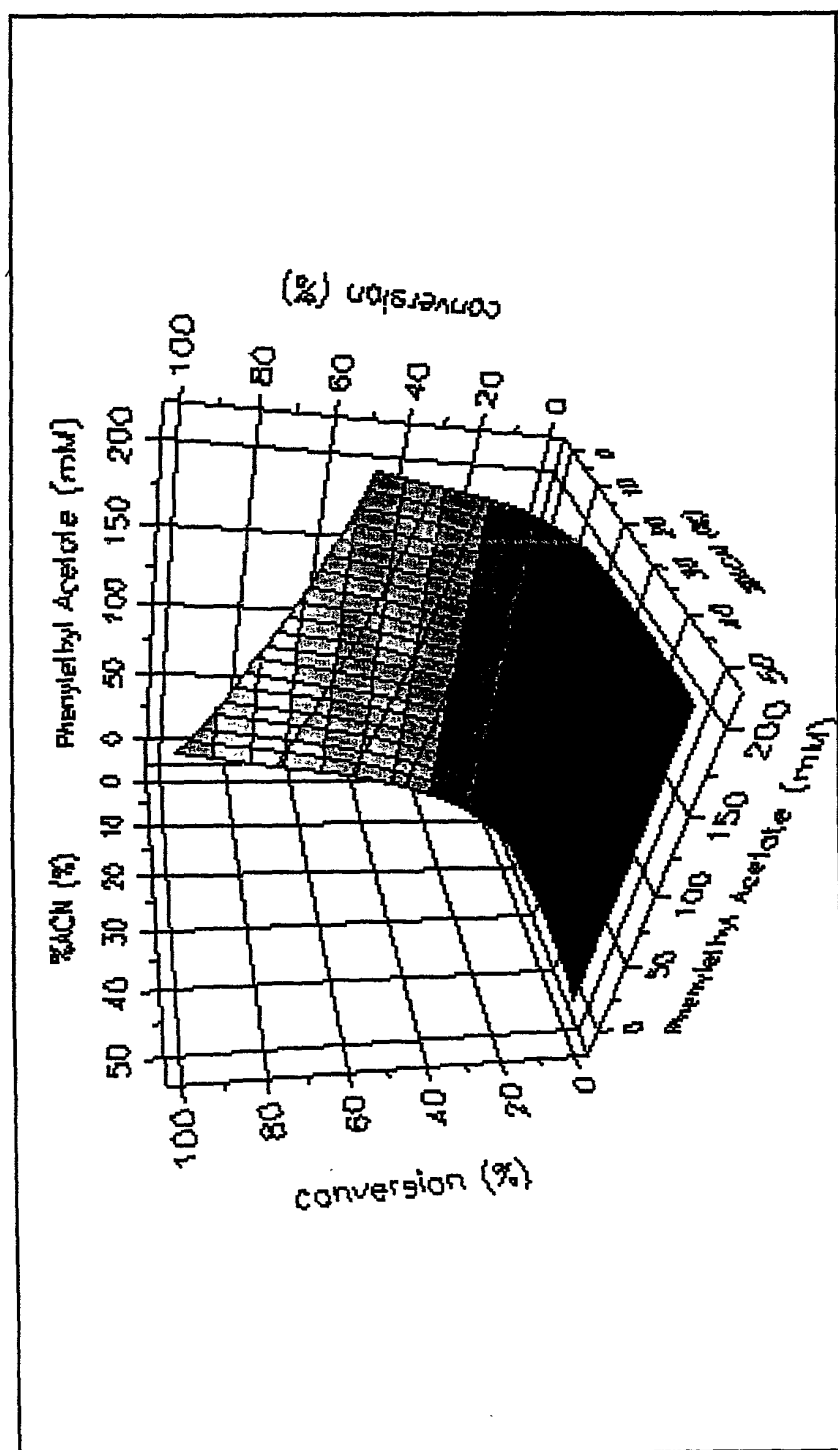


FIG. 7

208020\* HT222660

D.O.E. FUSION GRAPH

conversion Response Surface  
Phenylethyl Acetate = 37.5

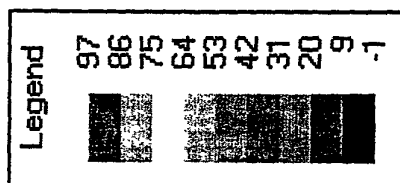
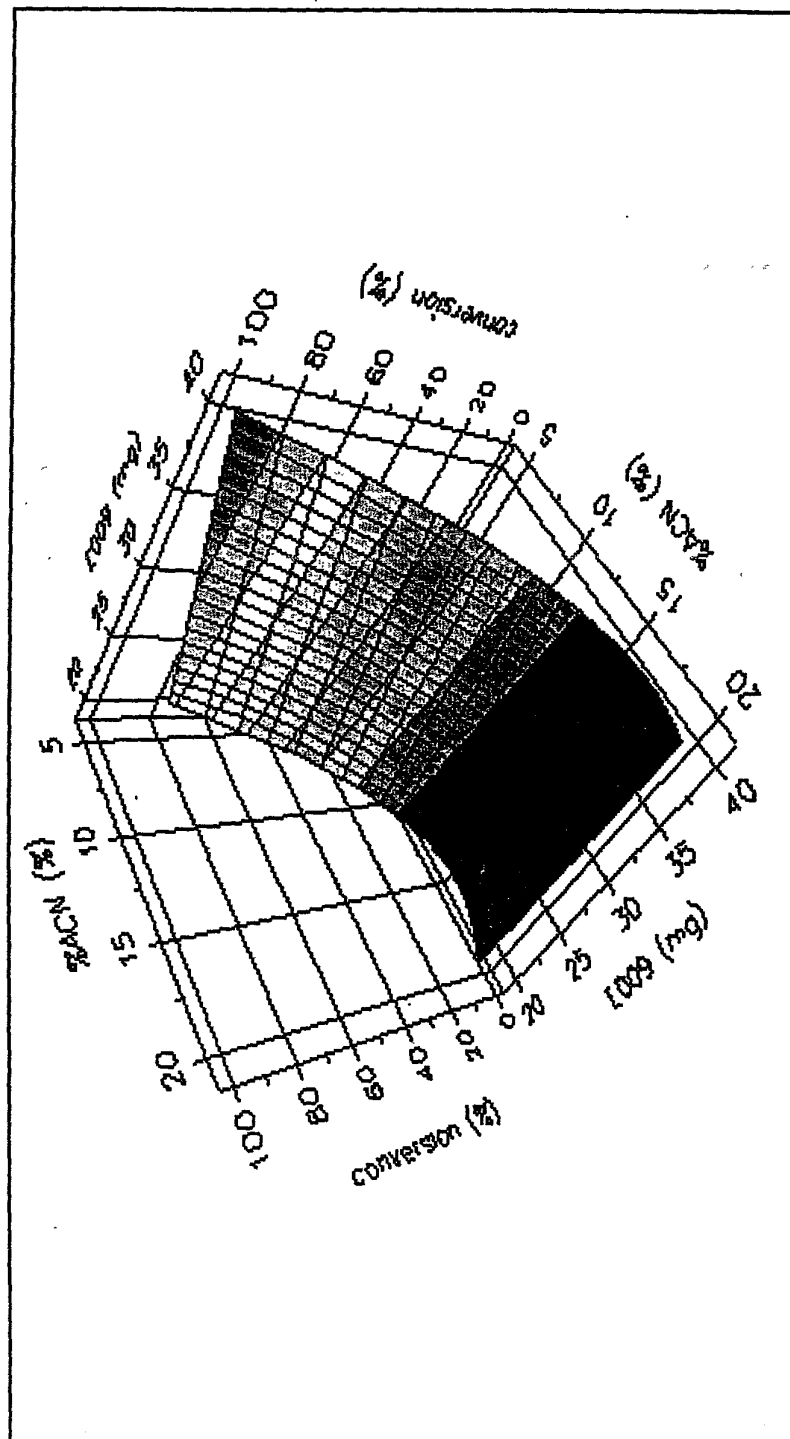


FIG. 8

208020" 4F2/2560

D.O.E. FUSION GRAPH

conversion Contour Plot  
E009 = 5

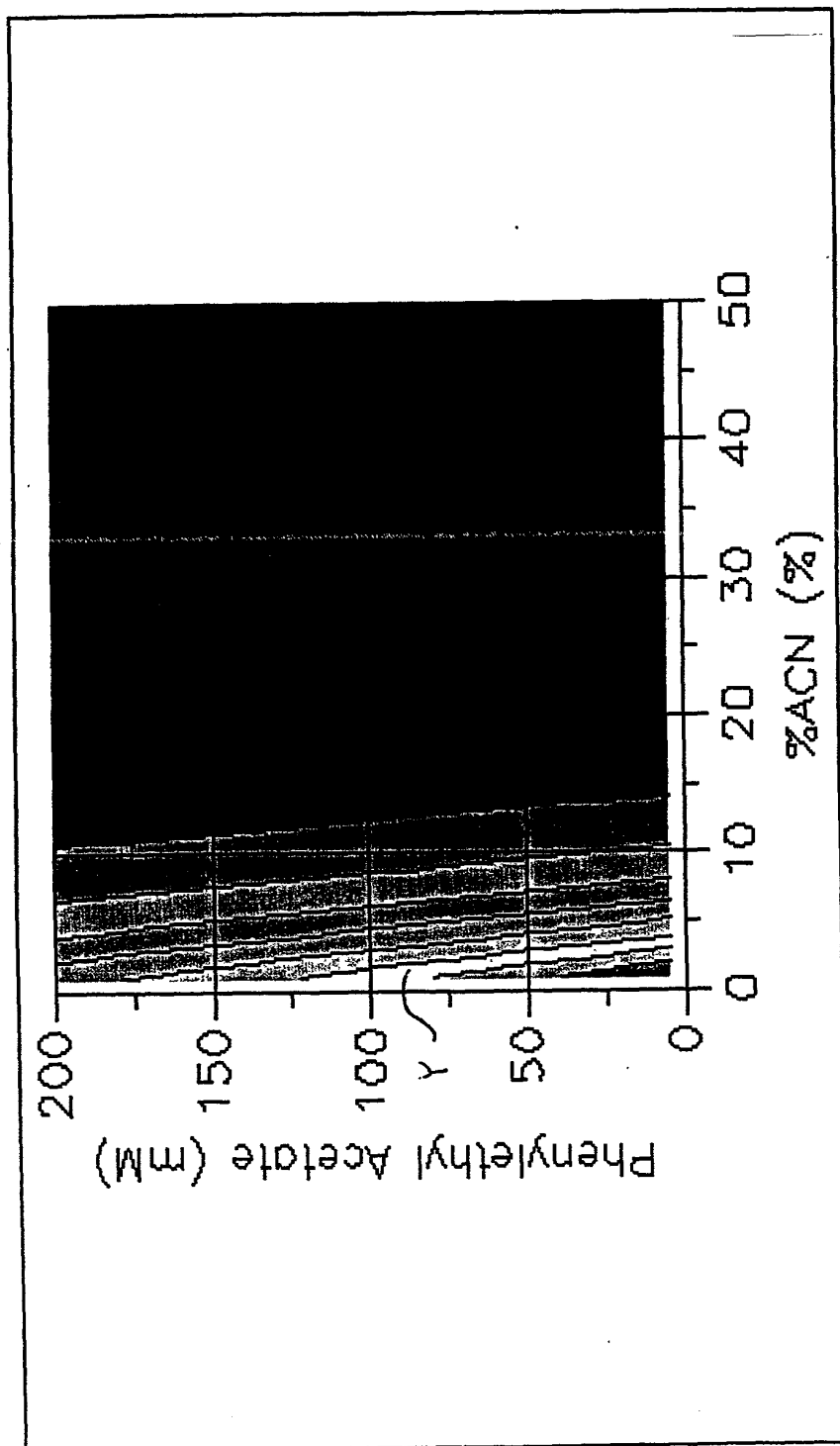


FIG. 9

208020-4122660

D.O.E. FUSION GRAPH

conversion Contour Plot  
%ACN = 6

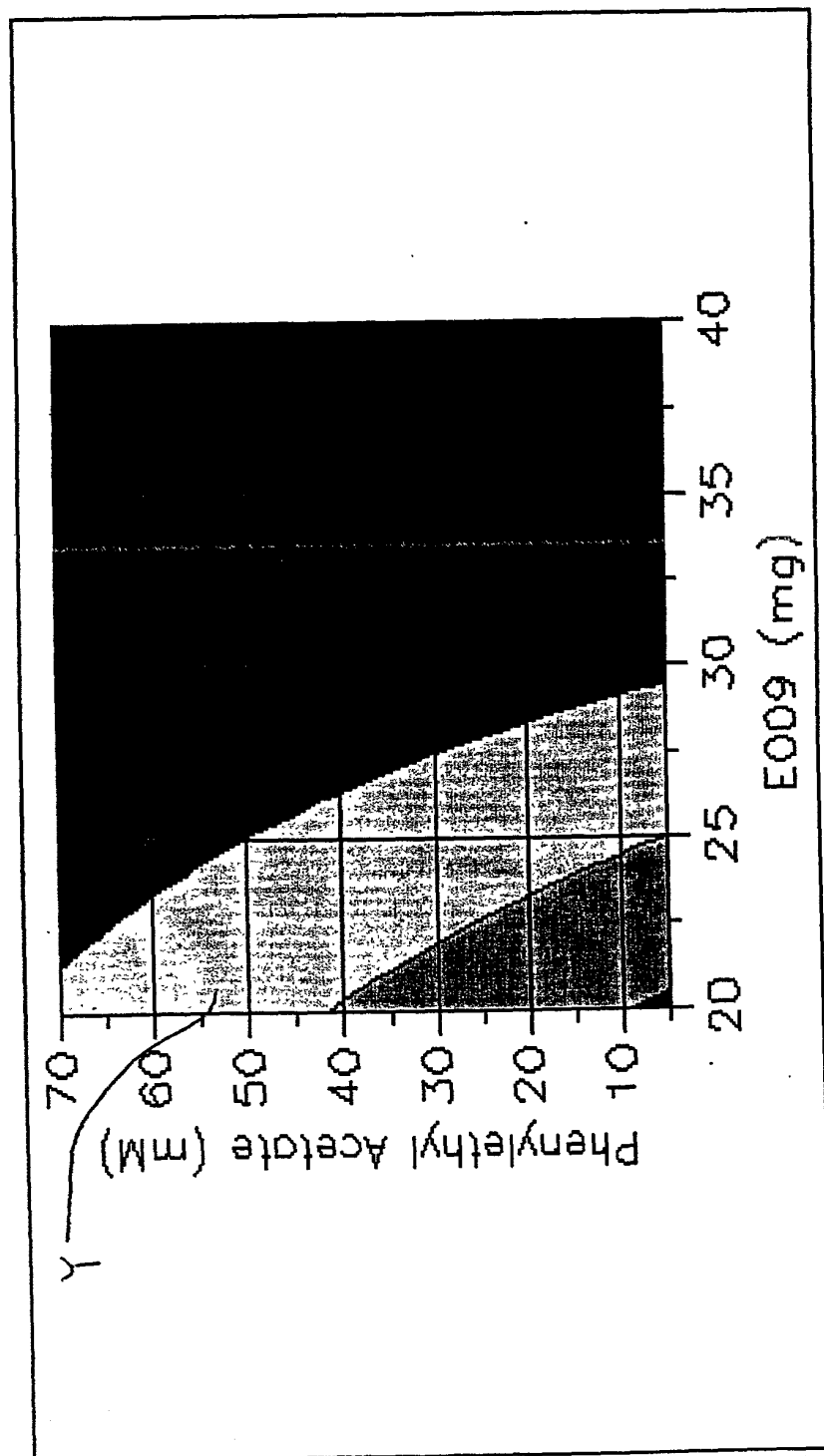


FIG. 10